

TPM CIRCLE NO :-03	ACTIVITY	KK	QM	PM	JH	SHE	ОТ	DM	E&T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :-Vijay	LOSS NO. / STEP									
DEPT :-HT	RESULT AREA	Р	Q	DEF :-	A/B/C	С	D	S	M	KAIZEN NO:-02

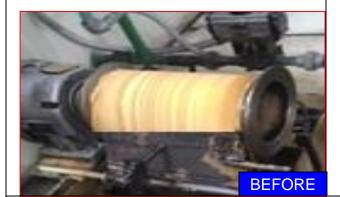
CELL NAME:- MACHINE / STAGE :-Washing machine

KAIZEN THEME: - To increase the belt life

WIDELY/DEEPLY:-

CELL :- 4

PROBLEM / PRESENT STATUS:-Belt is being damaged frequently due to hard wiper.



WHY - WHY ANALYSIS :-

WHY 1:- Belt was being damaged frequently due to hard wiper.

WHY 2:-Wiper made from MS Plate.

ROOT CAUSE :- Wiper made from MS Plate

REGISTRATION NO&DATE:

REGISTERED BY:- Satish Kumar

MANAGER'S SIGN :- Amreesh Chauhan

IDEA:- T0 make wiper from plastic

COUNTERMEASURE:-Provide a plastic wiper Between Ms wiper & Belt. So that Belt can not be damaged.



RESULT:-1. Increased the belt life

Life is under observation

BENCHMARK	Damage
TARGET	No damage
KAIZEN START	05.05.15
KAIZEN FINISH	07.05.15

TEAM MEMBERS :- Satish Kumar

OPERATION:- skimmer motor

Vijay Kumar

BENEFITS:

Morale increase.

KAIZEN SUSTENANCE

WHAT TO DO :-Point add in Jh check sheet

HOW TO DO :-Visual

FREQUENCY:-Daily

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
RS.	RS.	RS.
0		0

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

			RESPONSIBILITY	
1	н. і .	07.05.15	Vijay Kumar	done